



## ***Product Support Bulletin***

**Title: Stairmaster 4400CL/4600CL Internal Power Board (P0224983) Wiring**

**Date: 11/07/2007 ml**

**Following are the connections necessary to install a replacement Internal Power Board (P0224983):**

**J1 Connector:**

1. Battery Charger (if being used) to J1 connector on internal power board.

**J2 Connector:**

1. White wire to B+ (or positive) on alternator.
2. Black wire to Ground\* or casing of alternator.
3. Brown wire to FLD on alternator.

**J3 Connector:**

1. Inductor Switch (speed sensor) to J3 connector on internal power board.

**J 4 Connector:**

1. Cable from console to J4 connector on internal power board.

**J5 Connector:**

1. Battery to J5 connector on internal power board.

**J6 Connector:**

1. Load Resistor to J6 connector on internal power board.