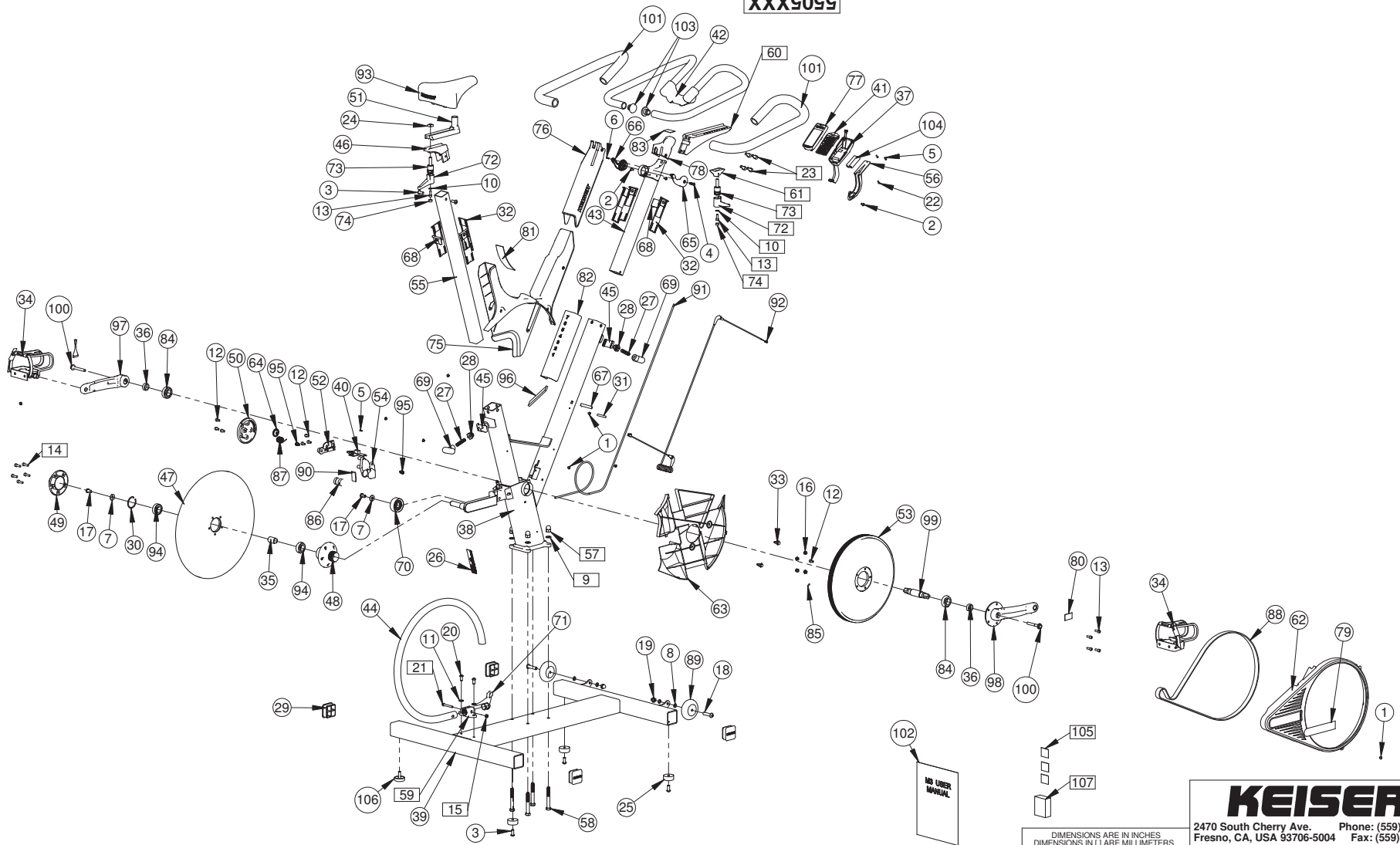


XXX9099



NOTES:
 (1) PN 5505XXX COVERS 5505PBC & 5505XXC ASSEMBLIES.
 (2) REFER TO THE BOM IN WINMAGI FOR COLOR SPECS ON THE ASSEMBLIES.
 (3) BOXED ITEMS ARE FOR LOOSE PARTS PACK

A	3168	RFP			JAM	DLK	11/14/11		
REV	ECO				BY	CKD	DATE		

DIMENSIONS ARE IN INCHES
 DIMENSIONS IN [] ARE MILLIMETERS
 BREAK SHARP EDGES .005-.015 [10-.40]
 MACHINED SURFACE FINISH IS
 63 MICROINCHES [1.6 MICROMETERS]
 DO NOT SCALE DRAWING

DRAWN BY: JAM DATE DRAWN: 10/13/11 CHECKED BY: MCA DATE CHECKED: 11/10/11
 MATERIAL:
 RAW MAT:

TITLE: **M3 - FTB HB**
 SHEET **1** OF **4** SCALE: **1:14** DRAWING SIZE: **B** PART#: **5505XXX**

KEISER
 2470 South Cherry Ave. Phone: (559) 256-8000
 Fresno, CA, USA 93706-5004 Fax: (559) 256-8100
 THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER CORP.

ITEM NO.	QTY.	DS	PART NO.	TITLE	ITEM NO.	QTY.	DS	PART NO.	TITLE	XXX9099	ITEM NO.	QTY.	DS	PART NO.	TITLE
1	7	-	9253	SCREW - CRPHMS #10-32 X 3/16 SS	49	1	B	555005	HUBCAP - FLYWHEEL		97	1	B	555421	CRANK ARM - L
2	3	-	9261	SCREW - CRPHMS 10-32 X 3/8 SS	50	1	B	555008	MAGNET COVER		98	1	B	555424	CRANK ARM - R
3	5	-	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	51	1	A	555009	SLIDER - SEAT		99	1	B	555427	AXLE - BOTTOM BRACKET-HOLLOW
4	1	-	9287	SCREW - CRPHTS 10-24 X 3/4 SS	52	1	B	555011	PLATE - MAGNET SUPPORT		100	2	A	555428	SCREW - HWHS-M8X1 X 60 CS
5	3	-	9303	SCREW - CRPHTCS-T25 4 X 3/8 SS	53	1	B	555012	PULLEY - 330MM		101	2	A	555444	GRIP - HANDLEBAR-ADJ
6	1	-	9304	SCREW - CRFCS-PLASTITE 4-20 X 3/8 SS	54	1	B	555013	MAGNET HOLDER		102	1	-	555511	MANUAL - USER-M3
7	2	-	9344	WASHER - FW-USS 5/16 ZP	55	1	A	555016	TUBE - SEAT		103	2	A	605051	PLUG - GRIP
8	4	-	9369	WASHER - ACFT 5/16 SS	56	1	B	555017	MOUNT - DISPLAY-COMPUTER		104	2	-	966502	BATTERY - AA CELL
9	4	-	9384	WASHER - FW-ACFT 7/16 SS	57	4	A	555022	NUT - HAN-HC-7/16-20 SS		105	3	-	995418	BAG-4 X 6 X 4MIL-ZIP LOCK
10	2	-	9391	WASHER - FW-ACFT 1/4 SS	58	4	A	555023	SCREW - HHCS-7/16-20 X 3 SS		106	1	A	995420	BUMPER - MOLDED GLIDE W-SCREW
11	2	-	9397	WASHER - BONDED 5/16 SS	59	2	A	555025	CLAMP - WHEEL GUARD		107	1	-	995423	BOX - LOOSE PARTS
12	7	-	9500	SCREW - SHCS M6x1 X 10 SS	60	1	B	555026	BOTTOM SLIDE - HANDLEBAR ADJ						
13	6	-	9501	SCREW - SHCS M6x1 X 16 SS	61	1	A	555031	SPACER - HANDLEBAR ADJ						
14	5	-	9502	SCREW - SHCS M6x1 X 20 SS	62	1	B	555051	COVER - BELT-MAIN						
15	1	-	9508	NUT - HN M6X1 SS	63	1	B	555052	COVER - BELT-INNER						
16	4	-	9509	NUT - HELN M6X1 ZP	64	1	A	555053	GEAR - POT						
17	2	-	9511	SCREW - HHCS M8X1.25 X 16 ZP	65	1	B	555054	SHIFTER - R						
18	2	-	9516	SCREW - BHCS M8x1.25 X 40 SS	66	1	B	555055	SHIFTER - L						
19	2	-	9519	NUT-HAN-HC M8x1.25 SS	67	1	A	555056	PIN - MF-5/16 SQ X 2 1/8						
20	2	-	9524	SCREW - SBHCS M8x1.25 X 16 SS	68	2	A	555058	BUSHING - SHORT						
21	1	-	9525	SCREW - HHCS M6X1 X 45 SS	69	2	A	555059	KNOB - T-BLACK						
22	1	-	9532	SCREW-CRPHMS 4-40 X 3/8 SS	70	1	A	555066	PULLEY - IDLER-MOLDED						
23	4	-	9536	SCREW - SHCS M8x1.25 X 16 SS	71	1	A	555073	CAP - WHEEL GUARD-BOT						
24	1	-	9982	NUT-HEAVY SQ. 3/8-16 SS	72	2	A	555074	HANDLE - L-BLACK						
25	3	A	105423	BUMPER - MOLDED GLIDE	73	2	A	555075	HANDLE - STUD-BLACK						
26	1	A	105443	DECAL - SERIAL NUMBER	74	2	A	555076	CAP - M6 SHCS-BLACK						
27	2	A	112360	STUD - 3/8-16 X 1.75	75	1	B	555077	COVER - LOWER-MAIN FRAME-SHORT						
28	2	A	115036	THREADED INSERT - 5/8 X 3/8 SS	76	1	B	555078	GUARD - SWEAT-HANDLEBAR-SHORT						
29	4	B	115054	PLUG - 2 IN SQ-KEISER	77	1	B	555079	FACE - DISPLAY-COMPUTER-BL						
30	1	A	215502	RETAINING RING - 1.70 OD	78	1	A	555080	COVER - DISPLAY MT						
31	1	A	505063	PIN - HANDLEBAR-1/4 X 1-3/4	79	1	A	555370	DECAL - DOME-KEISER						
32	6	B	505068	BUSHING - 4 PIECE	80	1	A	555371	DECAL - CAUTION-PEDAL TORQUE						
33	2	A	505480	RIVET - 1/4 X 3/4 REM PLUG	81	1	A	555372	DECAL - WARNING - RIDING & SLIDER						
34	1	A	540831	PEDAL SET - COMBO	82	1	B	555374	DECAL - HANDLEBAR-POSITION						
35	1	A	543080	SPACER - BEARING-FLYWHEEL	83	1	A	555376	DECAL - WARNING-HEART RATE						
36	2	A	543091	HOSE - SPACER-LONG	84	2	A	555402	BEARING - 6004ZZ-SHIELDED						
37	1	A	550802	BACK - DISPLAY-COMPUTER	85	1	A	555403	MAGNET - CYL-3.20 X 9.53 MM GR N45						
38	1	B	550900	FRAME - MAIN	86	2	A	555404	MAGNET - 25 X 9.5 MM						
39	1	B	550901	FRAME - BASE	87	1	A	555405	SPRING - TORSION						
40	1	A	550904	CKT BRD - PICKUP	88	1	-	555406	BELT - POLY V						
41	1	A	550912	CKT BRD - COMPUTER-BL	89	2	A	555407	WHEEL - 3 IN						
42	1	B	550914	HANDLEBAR - ADJUSTABLE	90	1	A	555410	PAD - BRAKE-FRICTION						
43	1	B	550916	SLIDE MT - TUBE	91	1	A	555411	SHIFT CABLE						
44	1	A	553101	TUBE - WHEEL GUARD-270	92	1	B	555413	CORD - COMP TO PICKUP						
45	2	A	555000	PLATE - FRICTION	93	1	-	555417	SADDLE - GRAY						
46	1	B	555002	GIB - SEAT	94	2	-	555418	BEARING - 6203ZZ-SHIELDED						
47	1	A	555003	FLYWHEEL	95	2	A	555419	SCREW - HSPSS-M10x1.5 X 16 BLK						
48	1	B	555004	HUB - FLYWHEEL	96	1	A	555420	SWEAT STRIP - 5/16 X 3/8						

PRINTED ON: 11/14/2011 SW2001 V5

X:\drawings\REV\SION\55_EC_FWD_BIKEI

KEISER[®]

2470 South Cherry Ave. Phone: (559) 256-8000
 Fresno, CA, USA 93706-5004 Fax: (559) 256-8100

THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER CORP.

DIMENSIONS ARE IN INCHES
 DIMENSIONS IN [] ARE MILLIMETERS
 BREAK SHARP EDGES .005-.015 [10-.40]
 MACHINED SURFACE FINISH IS
 63 MICRONS [1.6 MICROMETERS]
 DO NOT SCALE DRAWING

DRAWN BY: JAM	DATE DRAWN: 10/13/11	CHECKED BY: MCA	DATE CHECKED: 11/10/11
MATERIAL:			
RAW MAT:			
TITLE: M3 - FTB HB		DRAWING SIZE: B	
SHEET 2 OF 4		SCALE: 1:14	
PART#: 5505XXX			

REV	QTY	DESCRIPTION	BY	CHKD	DATE
A	3168	RFP	JAM	DLK	11/14/11
REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE