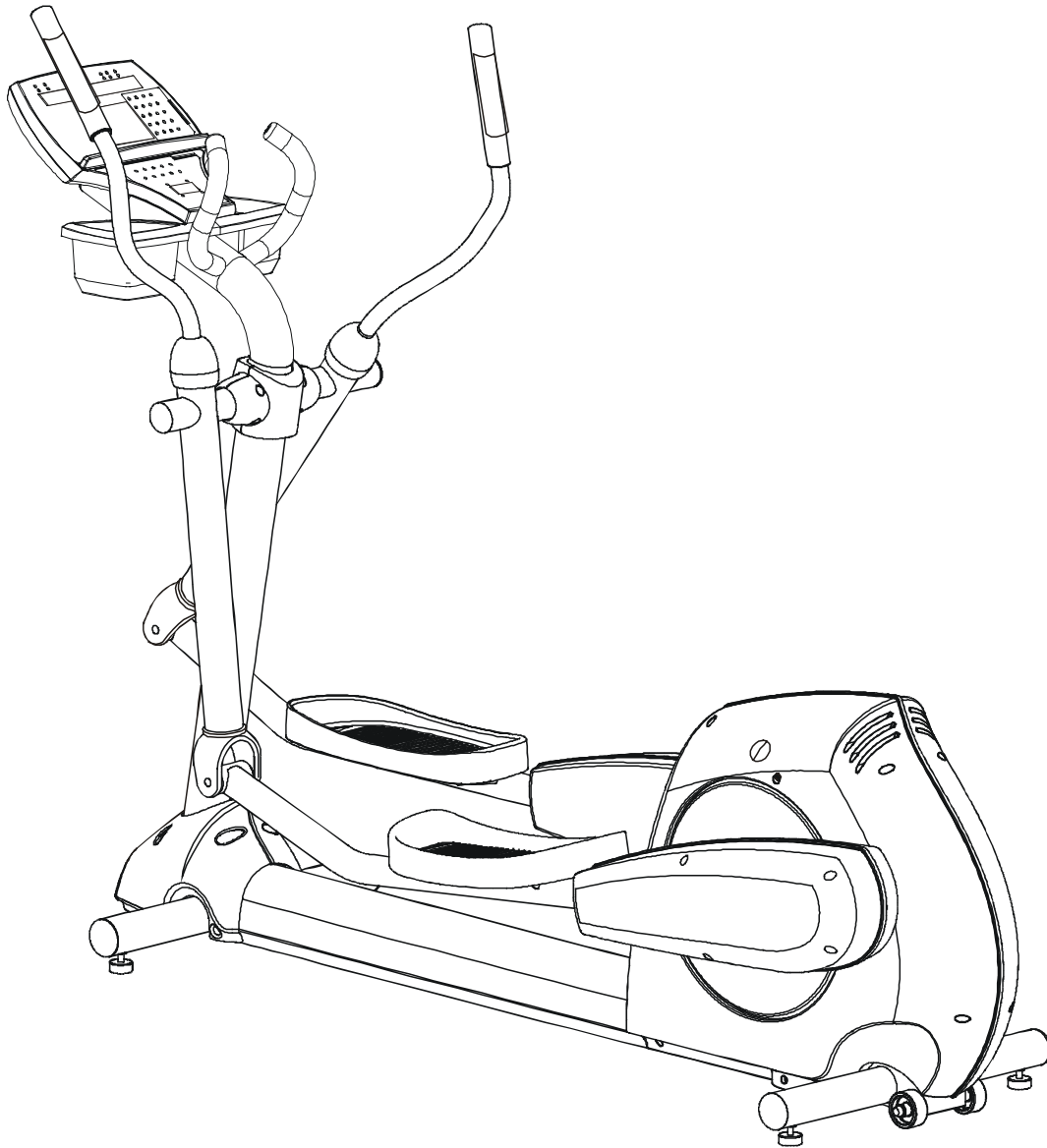


LifeFitness

CROSS-TRAINER 91XW-0XXX-01



Customer Support Services
PARTS MANUAL rev. 04/15/05

**91XW CROSS-TRAINER
REFERENCES**

**91XW-0XXX-01
S/N XTG100000 and UP**

OPERATION MANUAL	M051-00K61-A093
SERVICE MANUAL	M051-00K61-A097
ARCTIC SILVER TOUCH UP PAINT: SPRAY CAN .5 OZ BOTTLE W/APPLICATOR .33 OZ PEN	0017-00008-0204 0017-00008-0205 0017-00008-0206
STEALTH GRAY TOUCH UP PAINT (FOR ROCKER ARMS): SPRAY CAN .5 OZ BOTTLE W/APPLICATOR	0017-00008-0199 0017-00008-0198
ACCESS PANEL ASSEMBLY PANEL ASSEMBLY CONSISTS OF: 1) AK32-00020-0002 2) AK32-00078-0001 3) 0K61-01373-0000 4) 0017-00021-2846 5) 0017-00042-0754	AK61-00190-0000 COAX CABLE POWER CABLE ACCESS BRACKET F-TYPE CONNECTOR PLASTIC GROMMET
HARDWARE BAG	AK61-00181-0000

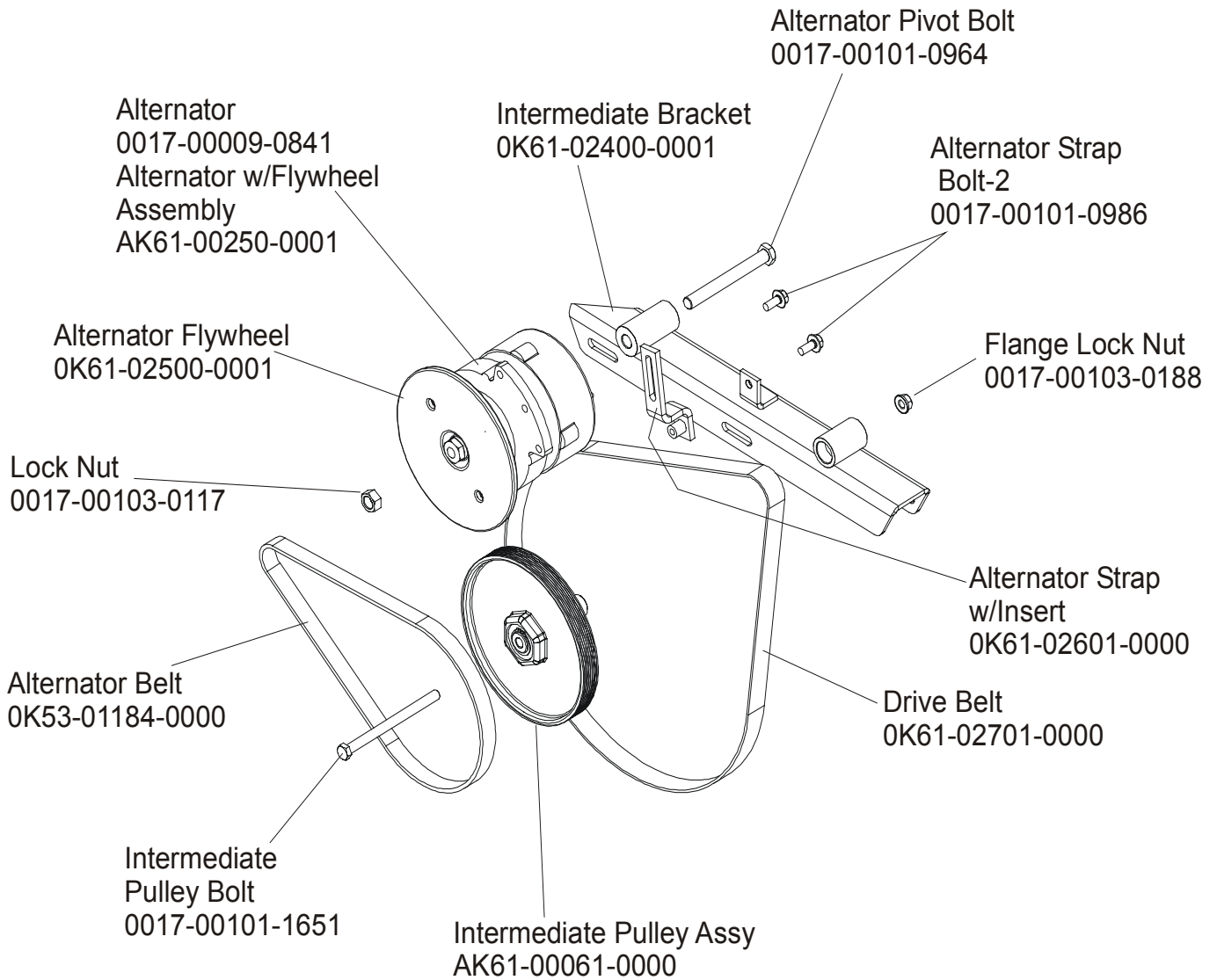
The 91XW-0XXX-01 has both Telemetry and LifePulse Sensors for Heart Rate.

NOTE: ADDING THE BOLT ON LCD SCREEN TO THE 91XW-0XXX-01 MAKES THE UNIT A 91XER-0XXX-01.

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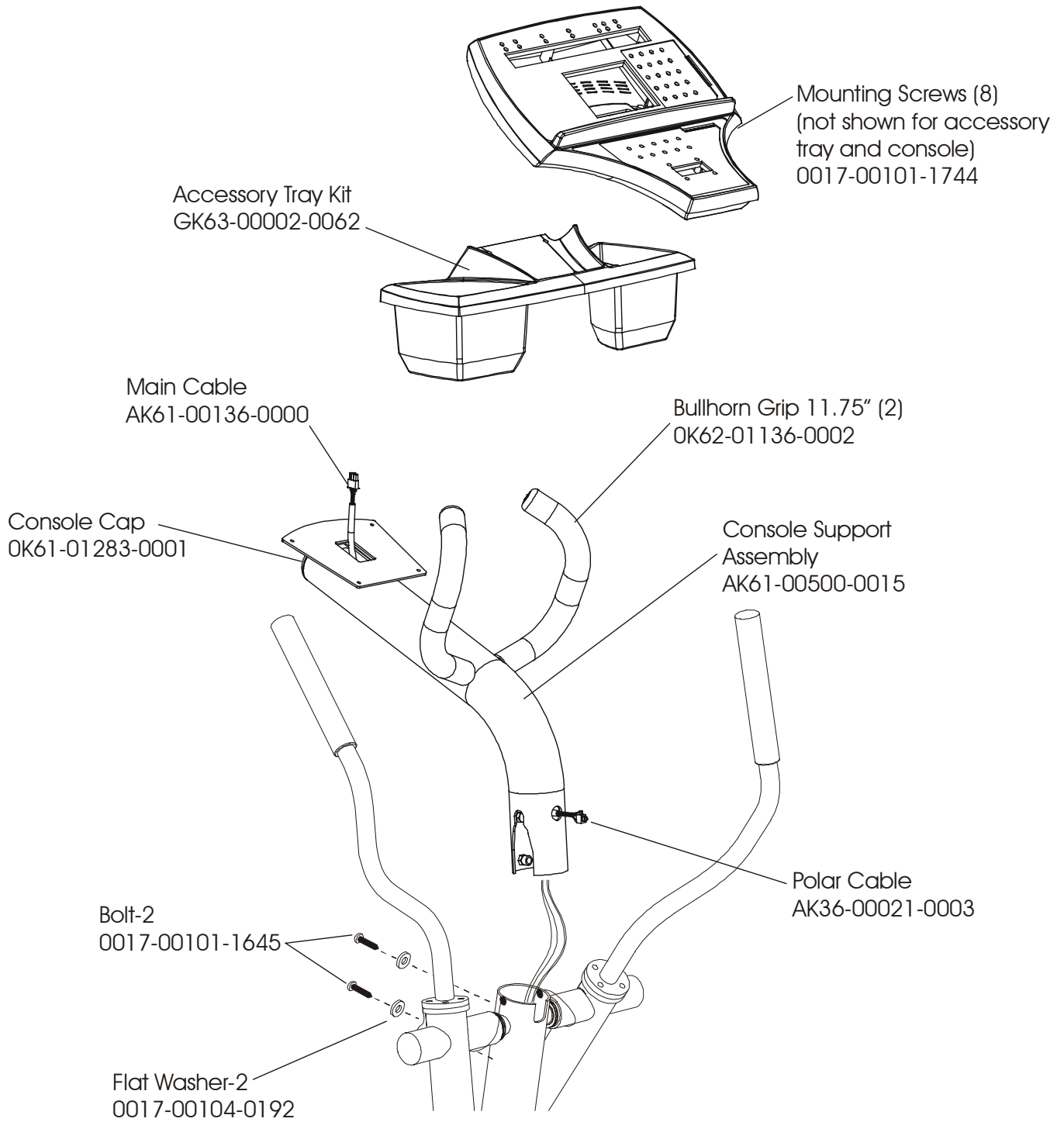
**91XW CROSS-TRAINER
DRIVE BELTS AND ALTERNATOR**

**91XW-0XXX-01
S/N XTG100000 and UP**



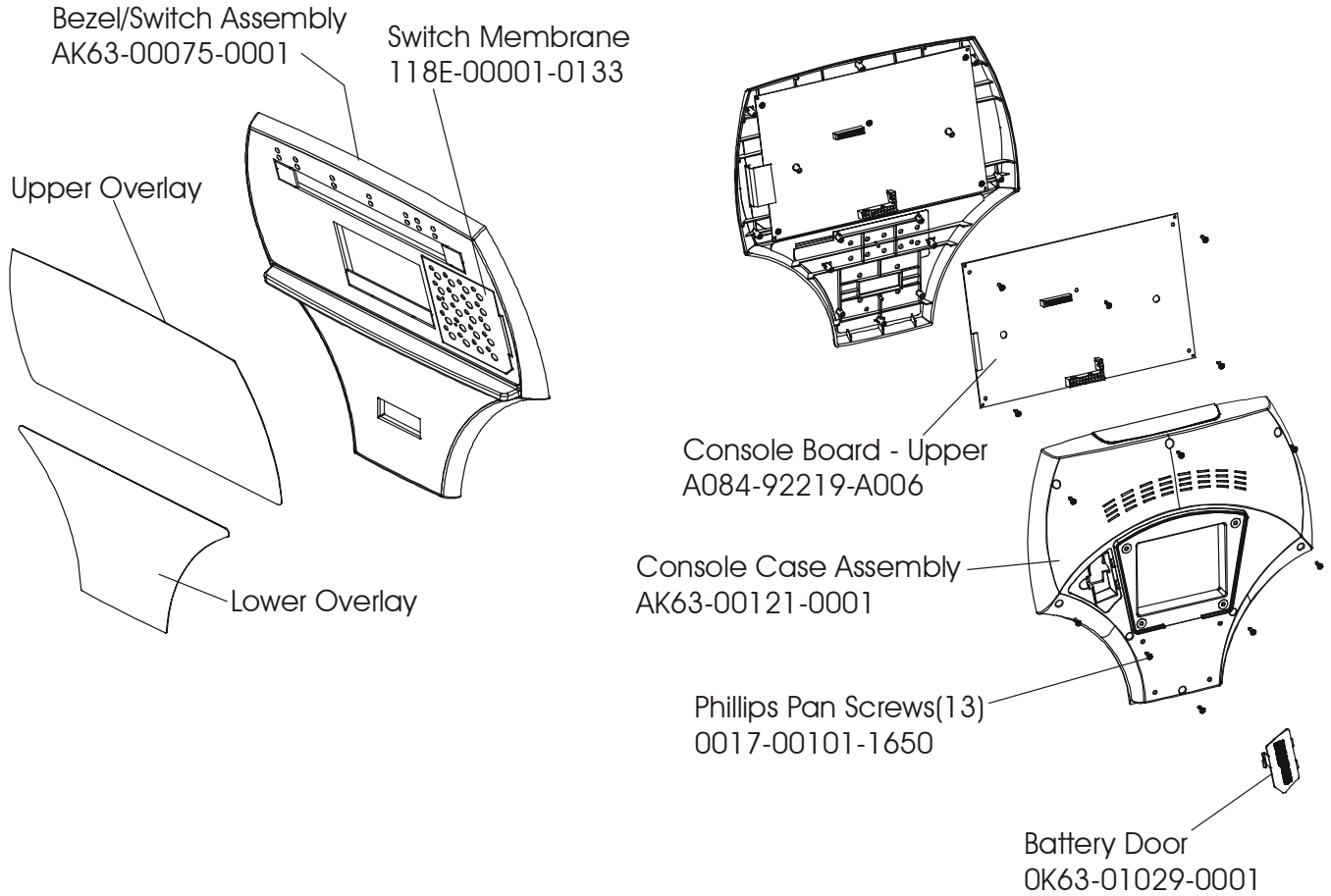
**91XW CROSS-TRAINER
CONSOLE SUPPORT ASSEMBLY**

**91XW-0XXX-01
S/N XTG100000 and UP**



**91XW CROSS-TRAINER
CONSOLE ASSEMBLY**

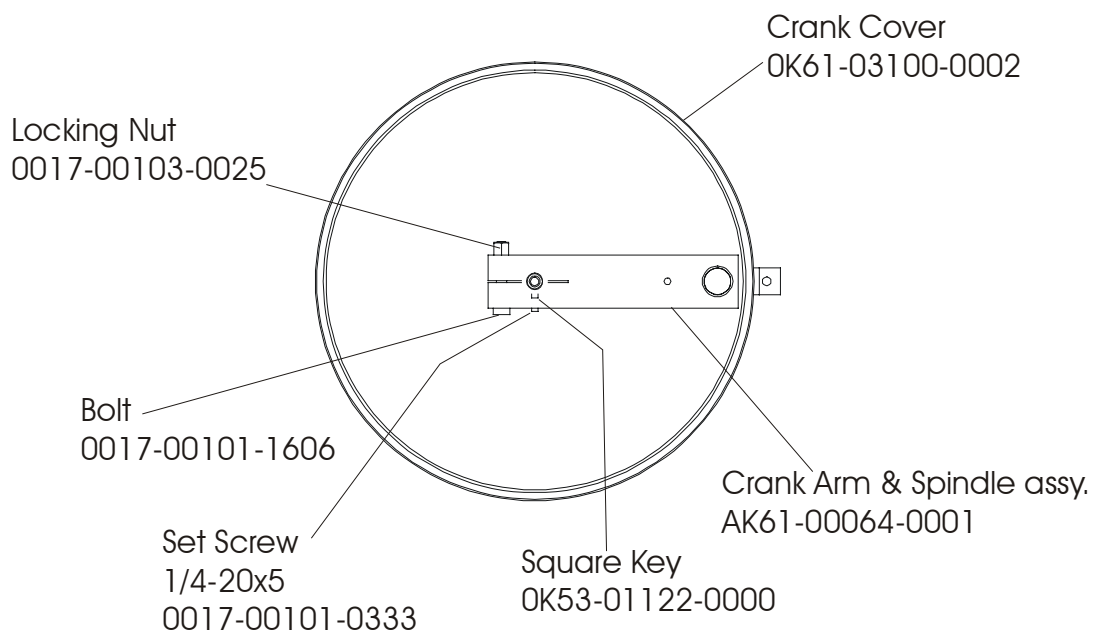
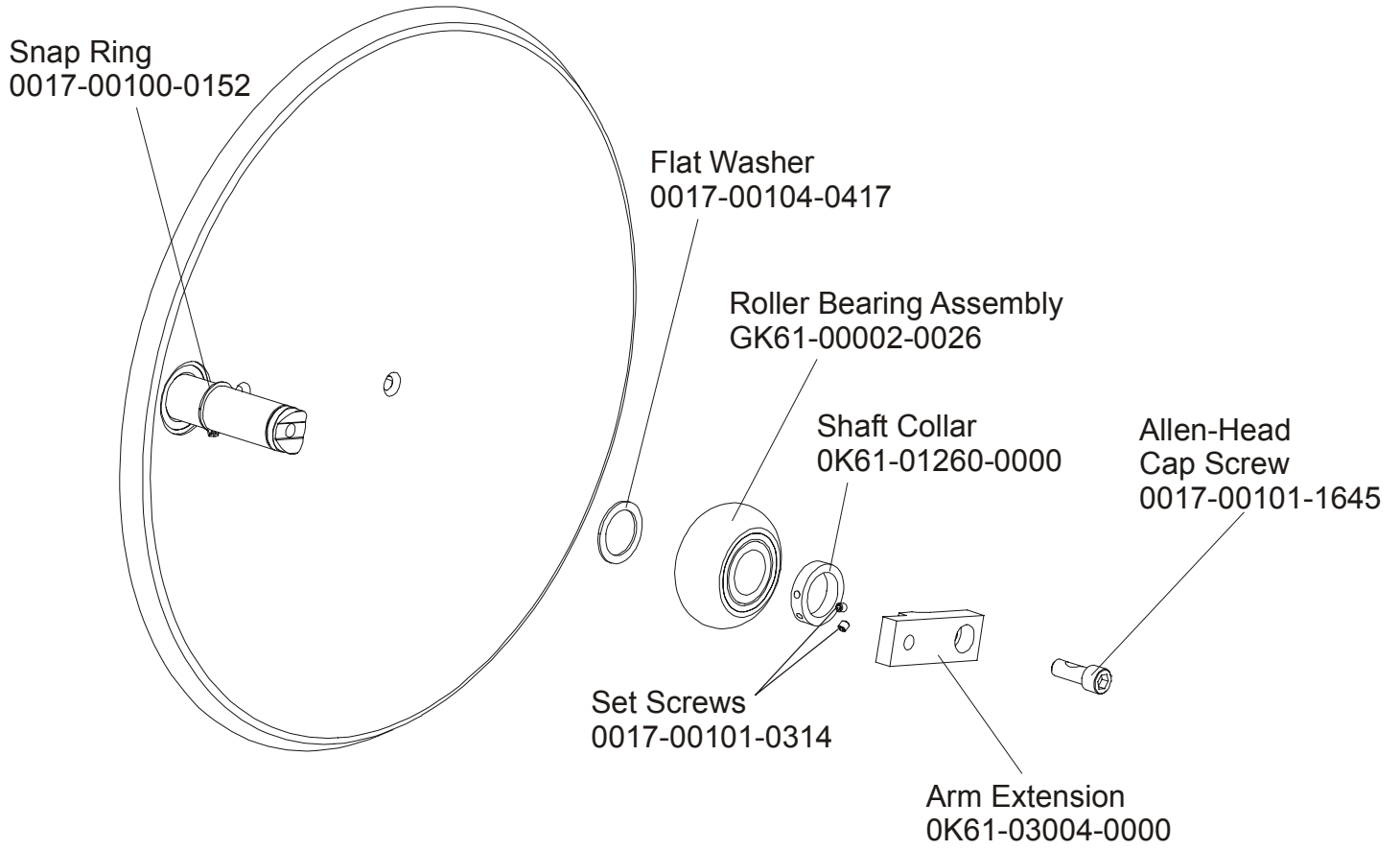
**91XW-0XXX-01
S/N XTG100000 and UP**



Console Assembly	Overlay/Bezel/ Switch Assembly	Upper Overlay	Lower Overlay
AK61-00185-0001 Eng/Eng	AK61-00183-0001	OK61-01369-0001	OK61-01371-0001
AK61-00185-0002 Eng/Met	AK61-00183-0001	OK61-01369-0001	OK61-01371-0001
AK61-00185-0003 Ger/Met	AK61-00183-0003	OK61-01369-0003	OK61-01369-0003
AK61-00185-0004 Spn/Met	AK61-00183-0004	OK61-1369-0004	OK61-01371-0004
AK61-00185-0007 Frn/Met	AK61-00183-0007	OK61-01369-0007	OK61-01371-0007
AK61-00185-0008 Itl/Met	AK61-00183-0008	OK61-01368-0008	OK61-01371-0008
AK61-00185-0009 Dut/Met	AK61-00183-0009	OK61-01369-0009	OK61-01371-0009
AK61-00185-0010 Por/Met	AK61-00183-0010	OK61-01369-0010	OK61-01371-0010

91XW CROSS-TRAINER
ROLLER ASSEMBLY

91XW-0XXX-01
S/N XTG100000 and UP

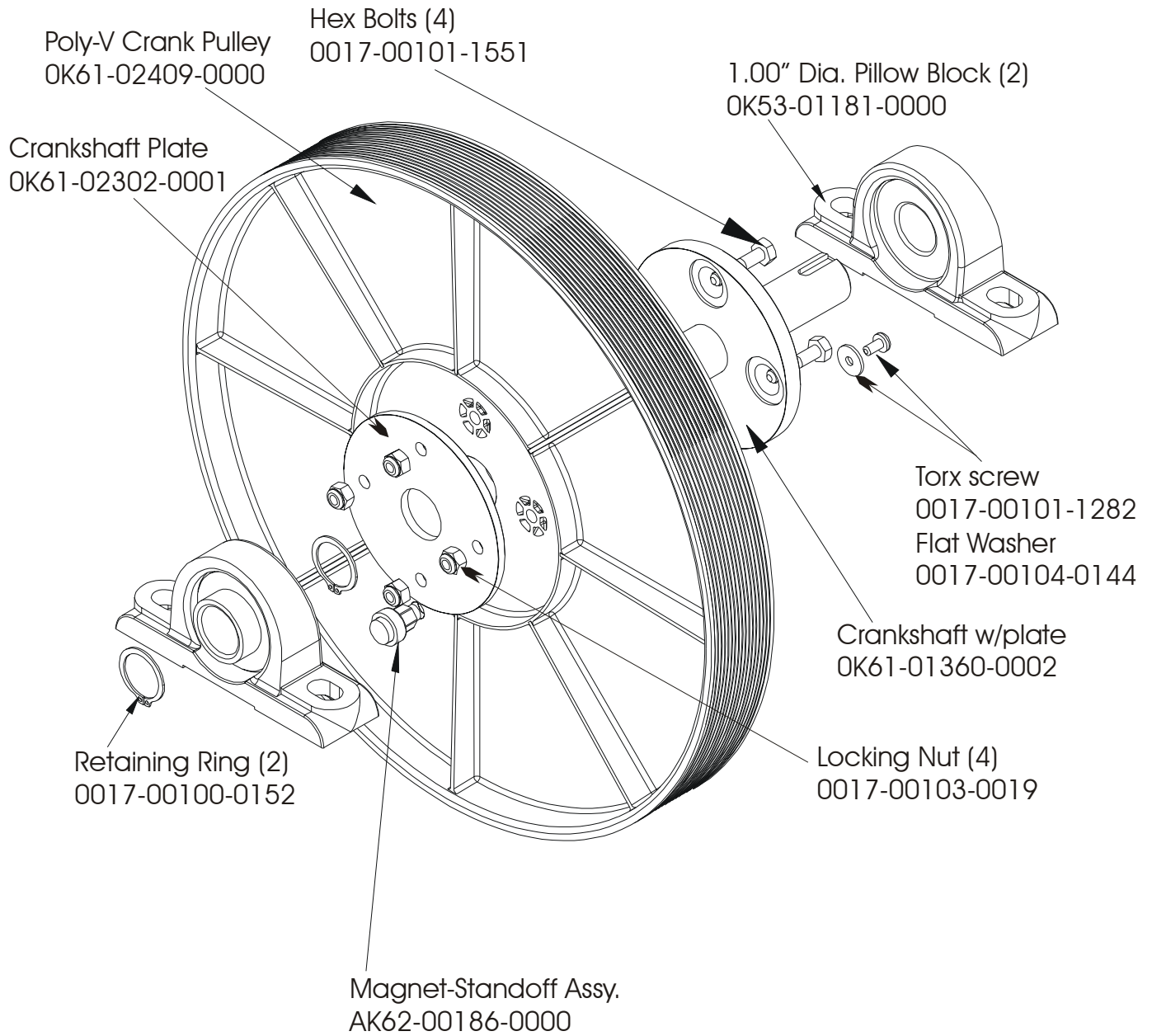


91XW CROSS-TRAINER

91XW-0XXX-01

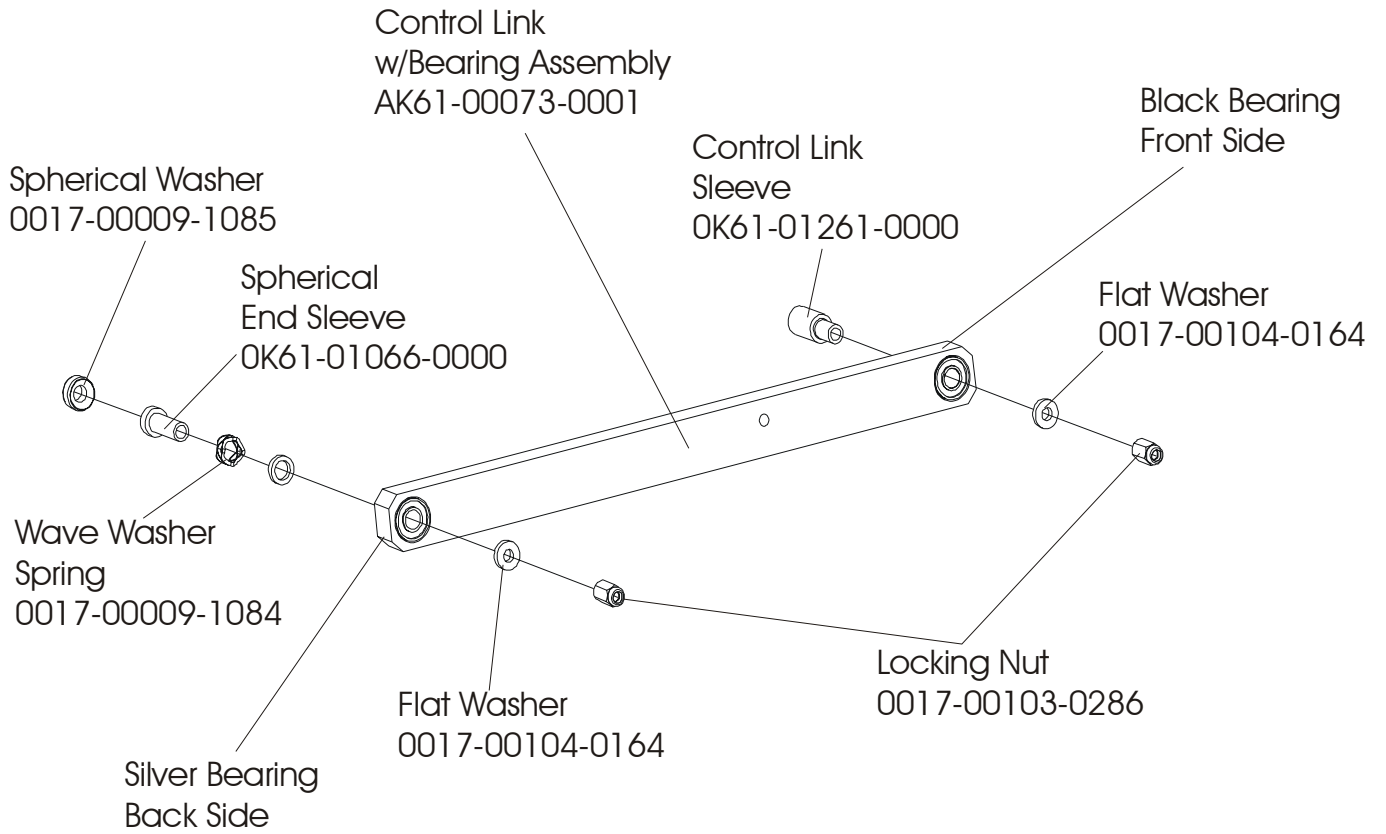
CRANKSHAFT ASSEMBLY – AK61-00157-0002

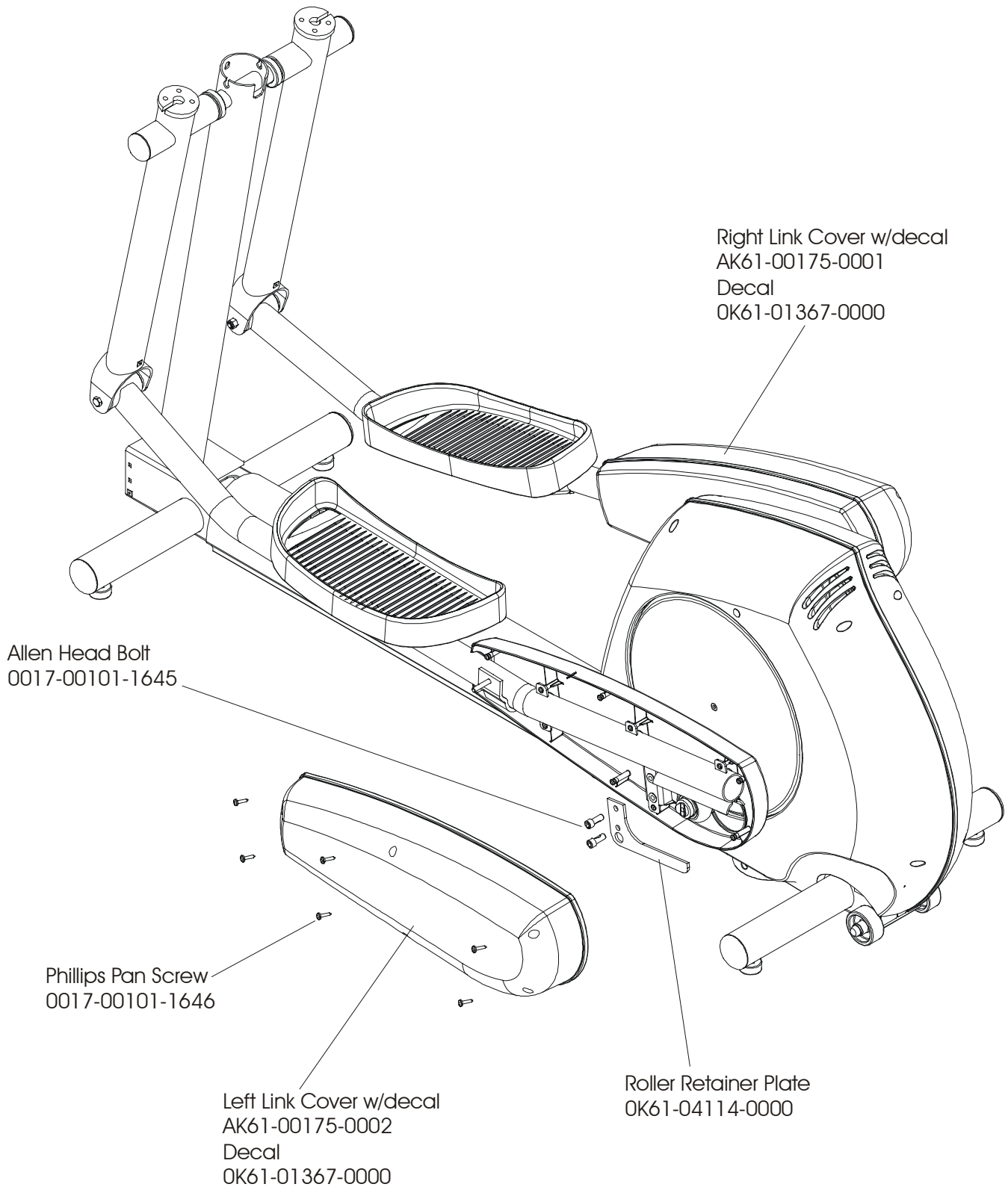
S/N XTG100000 and UP

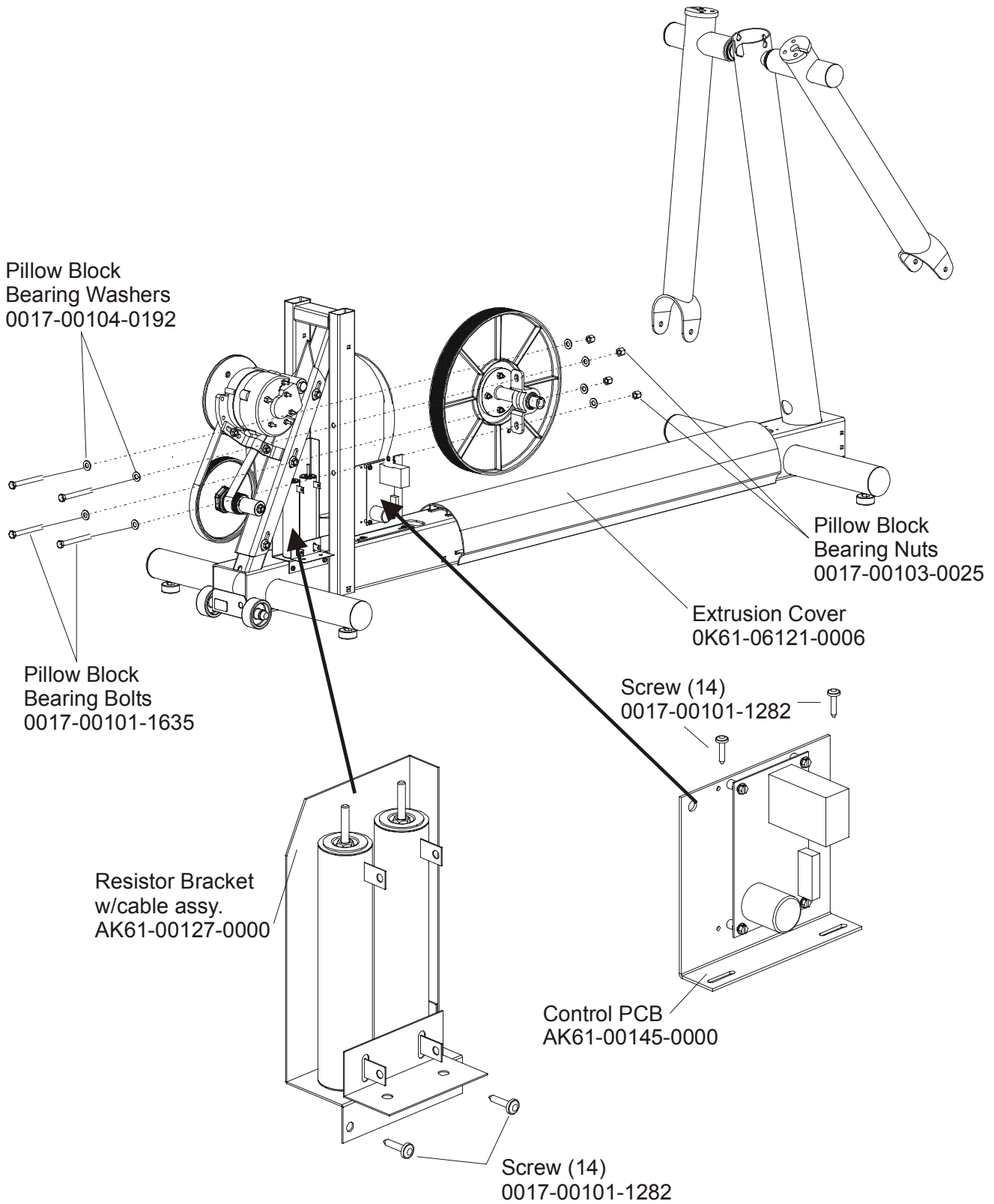


DRIVE LINKAGE ASSEMBLY

S/N XTG100000 and UP

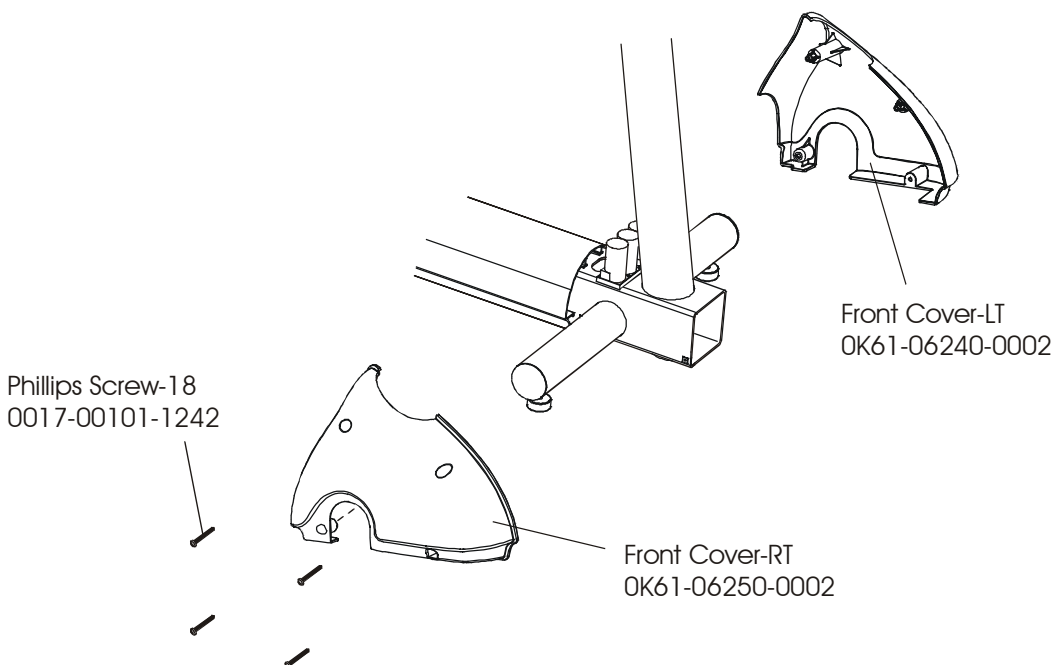
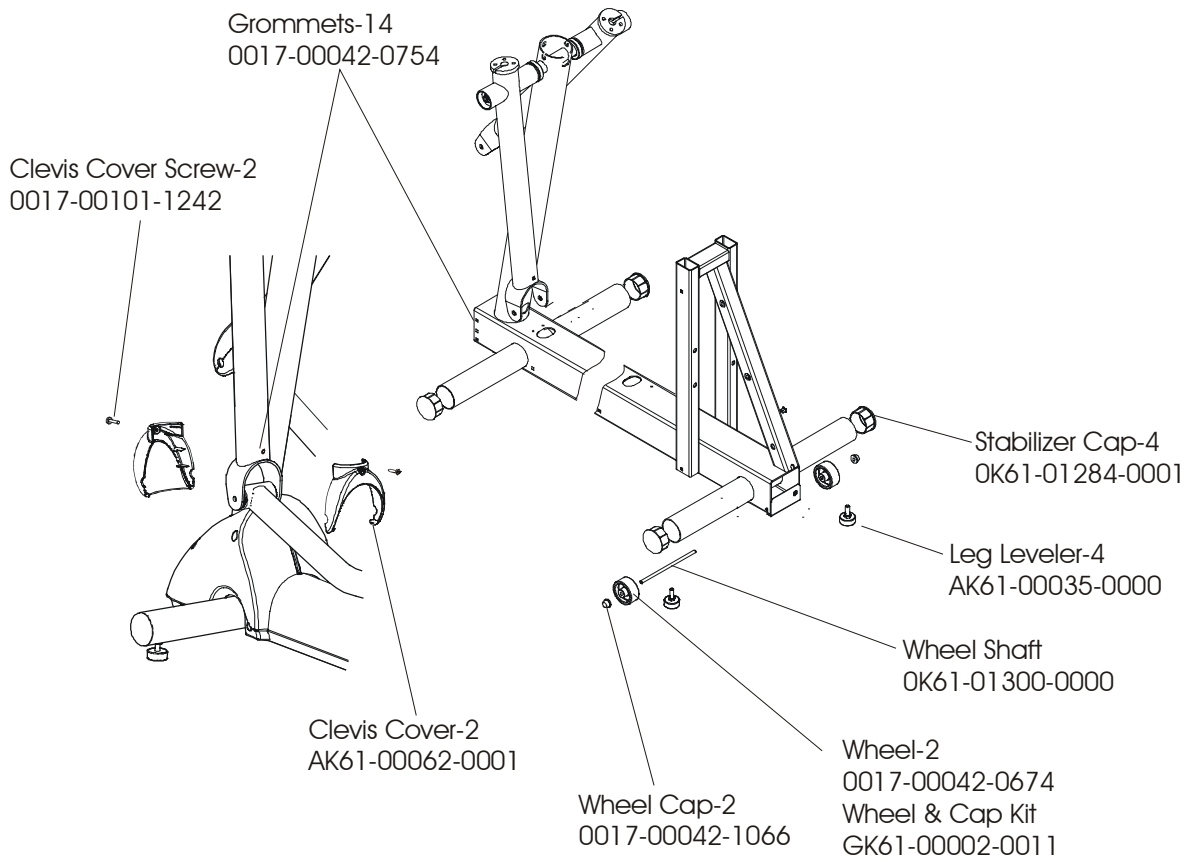






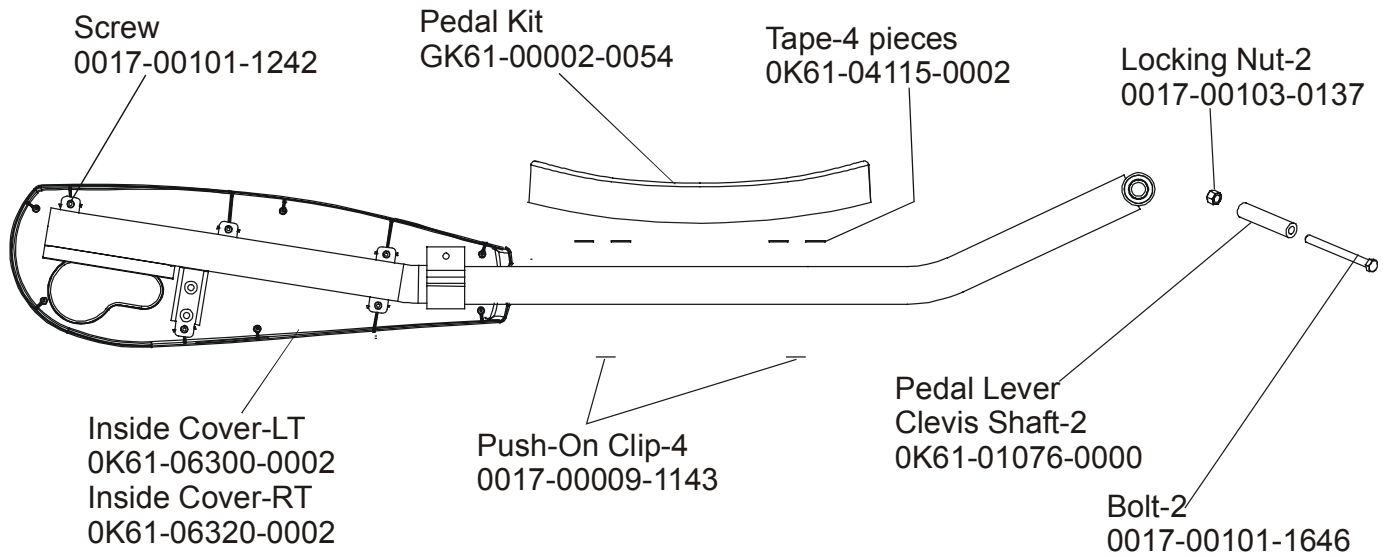
CLEVIS & FRONT FRAME COVERS

S/N XTG10000 and UP

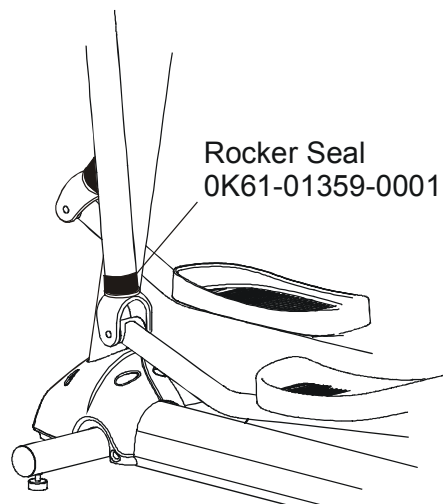
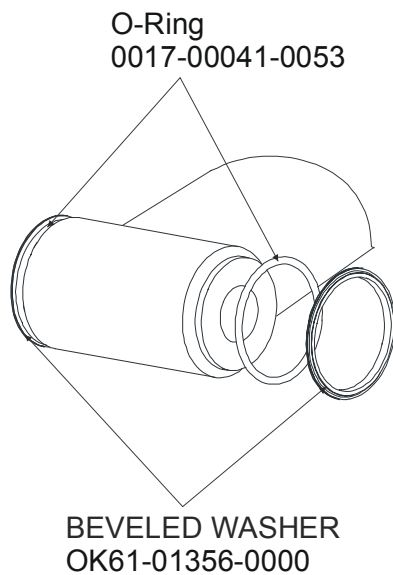


PEDAL LEVER ASSEMBLY

S/N XTG100000 and UP

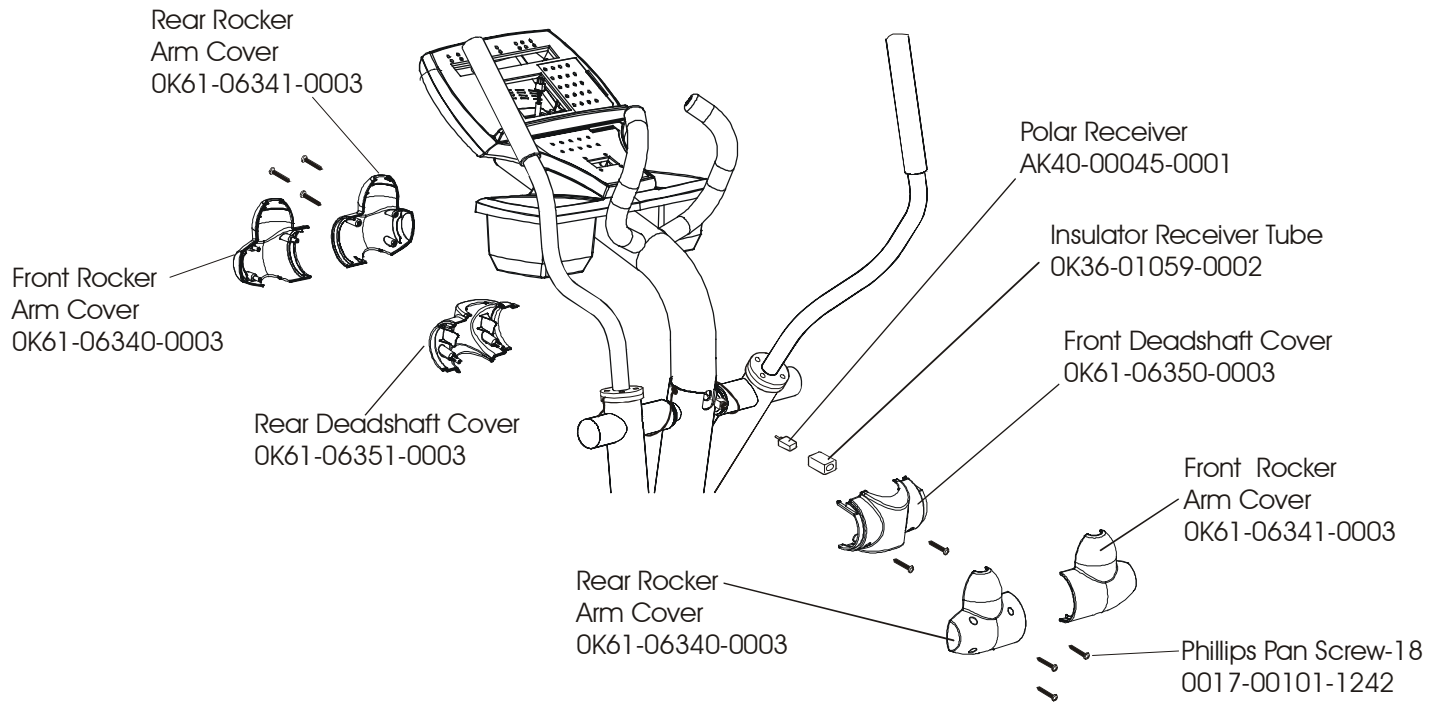


Left Pedal Assembly AK61-00172-0002
Right Pedal Assembly AK61-00172-0001



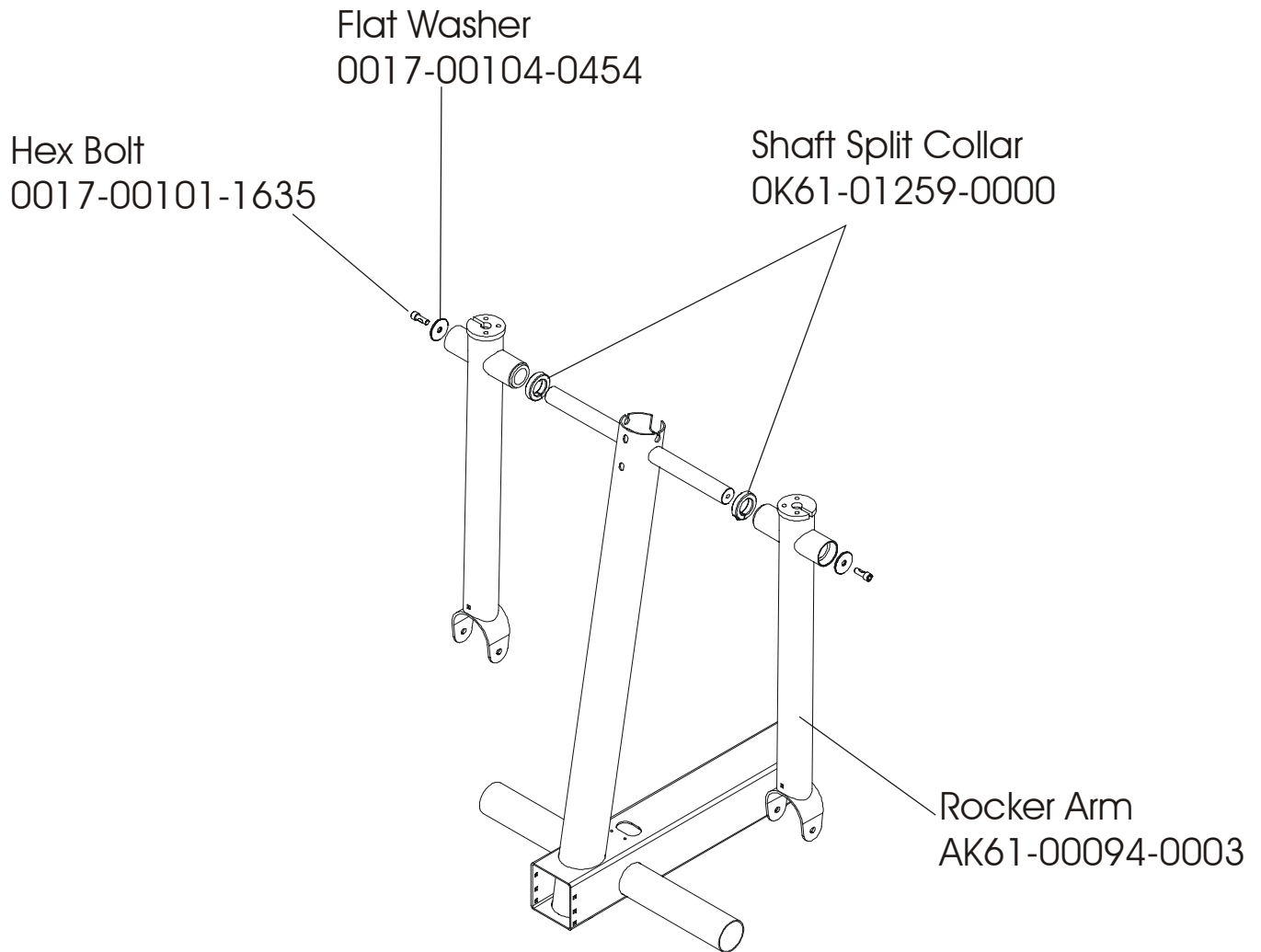
ROCKER ARM COVERS

S/N XTG10000 and UP



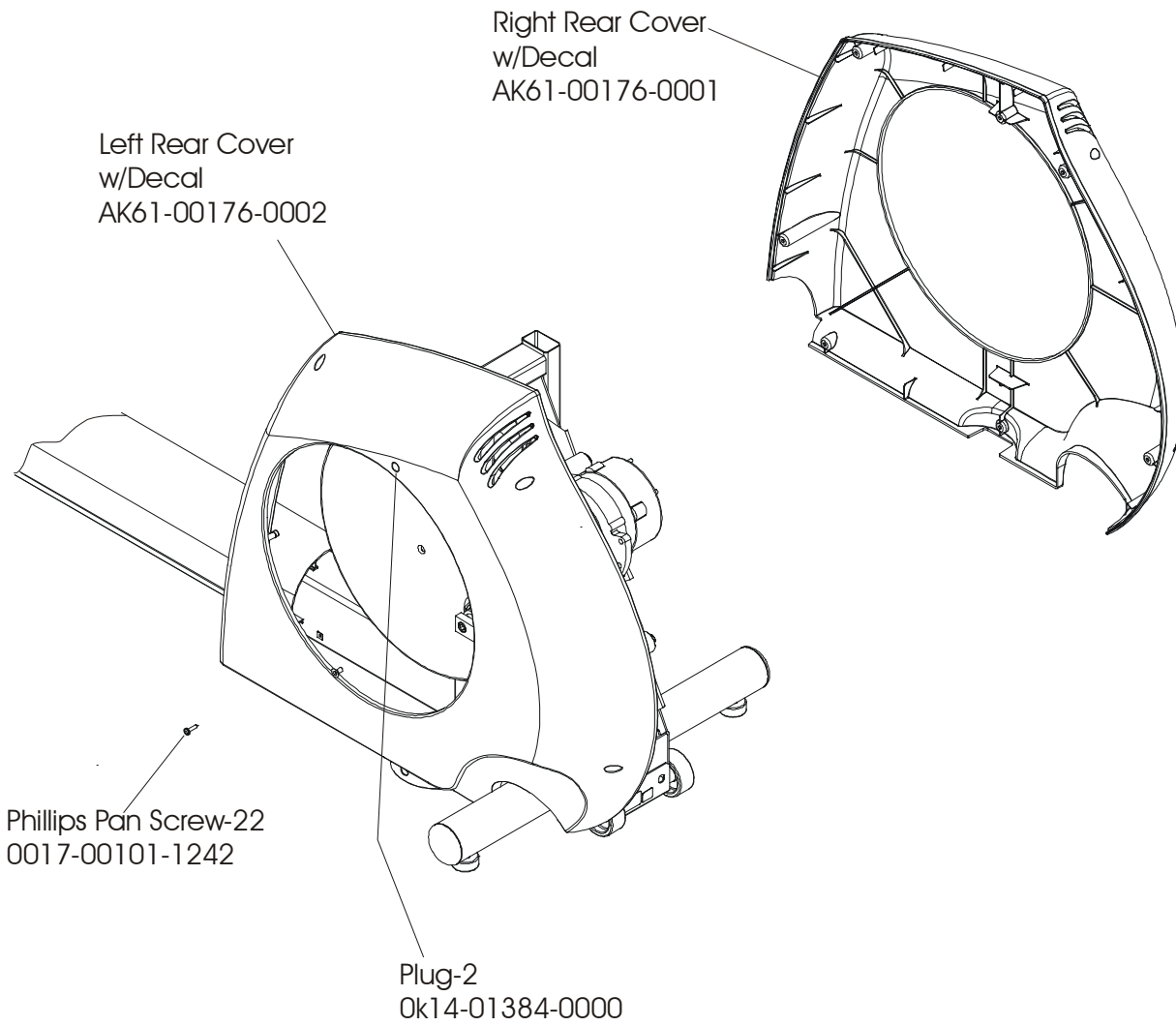
ROCKER ARM ASSEMBLY

S/N XTG100000 and UP



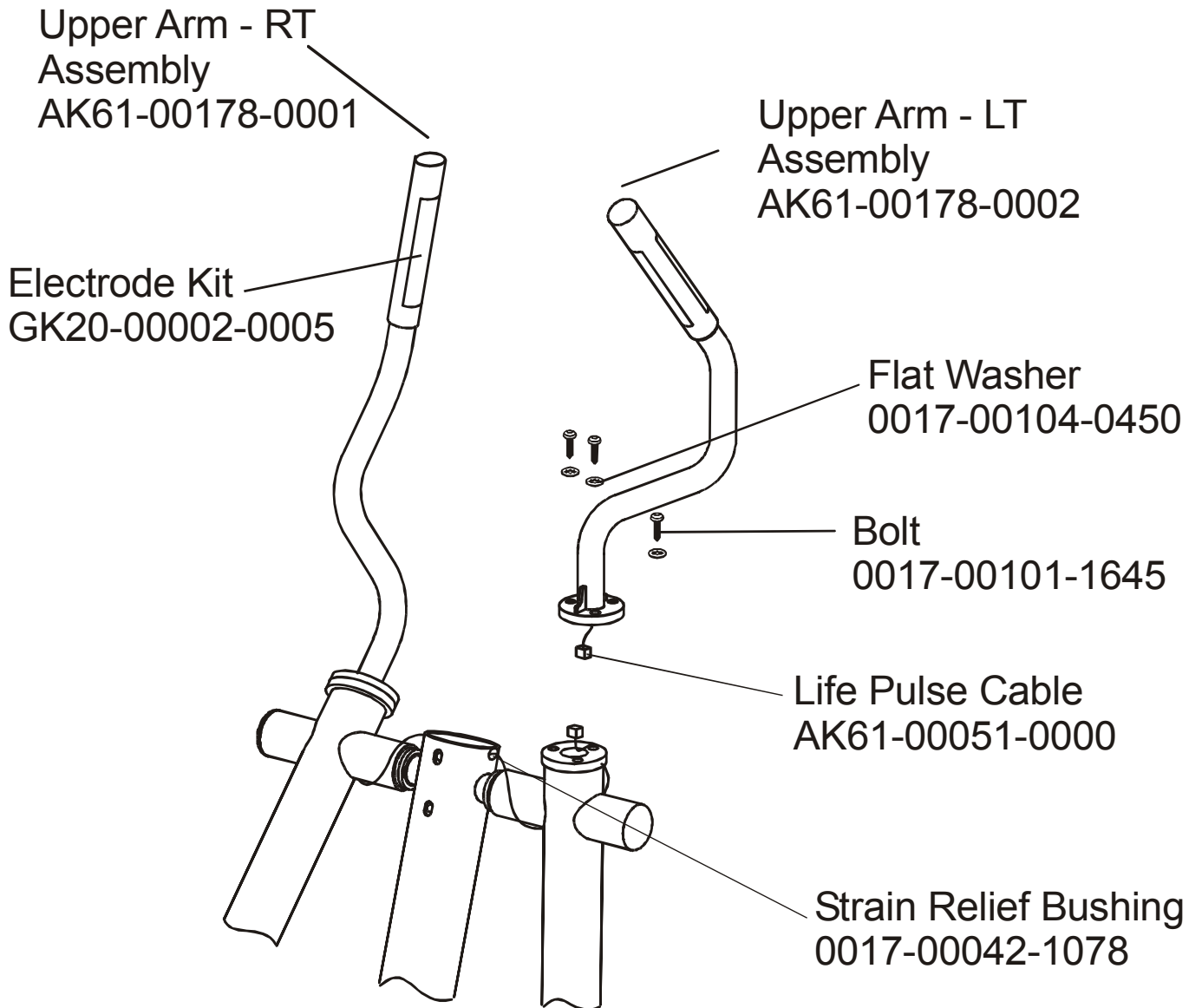
REAR DRIVE SHROUDS W/DECALS

S/N XTG100000 and UP



UPPER ARM/HEART RATE ASSEMBLY

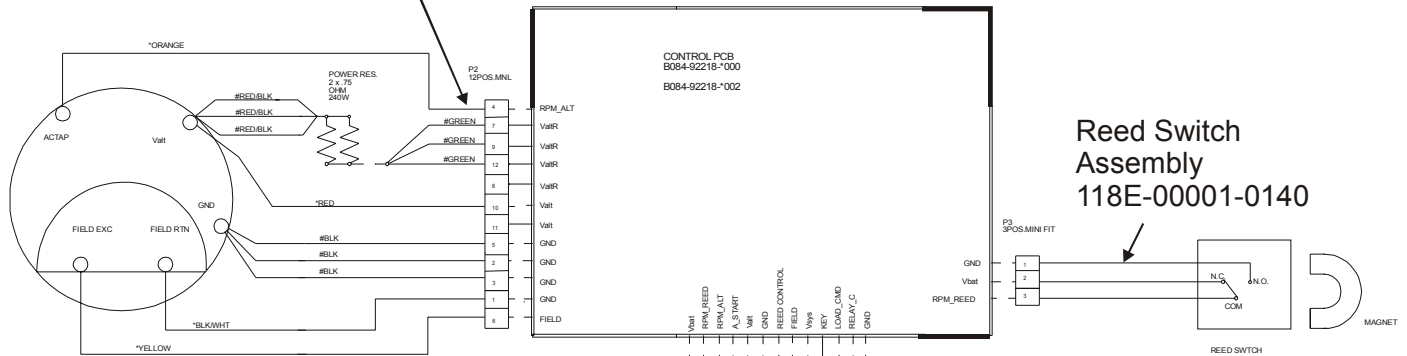
S/N XTG100000 and UP



CABLES

S/N XTG10000 and UP

Power Control Board Cable
AK61-00135-0000



Main Cable
AK61-00136-0000

